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# SAFETY DATA SHEET

# 1. Identification

Product identifier	Oatey No. 11 Liquid Flux
Other means of identification	
SDS number	1612E
Synonyms	Part Numbers: 30106
Recommended use	Joining Copper Pipes.
<b>Recommended restrictions</b>	None known.
Manufacturer/Importer/Supplier/	Distributor information
Company Name	Oatey Co.
Address	4700 West 160th St.
	Cleveland, OH 44135
Telephone	216-267-7100
E-mail	info@oatey.com
Transport Emergency	Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
Emergency First Aid	1-877-740-5015

# 2. Hazard(s) identification

**Contact person** 

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
OSHA defined hazards	Not classified.	

**MSDS** Coordinator

#### Label elements



	▼
Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage.
Precautionary statement	
Prevention	Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dusts or mists.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information Not applicable.	

#### 3. Composition/information on ingredients

#### **Mixtures**

Chemical name	CAS number	%
Water	7732-18-5	40-70

Zinc chloride	7646-85-7	15-40
Hydrochloric acid	7647-01-0	10-30
Ammonium chloride	12125-02-9	3-7

#### 4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
General information 5. Fire-fighting measures	
5. Fire-fighting measures	protect themselves.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment and precautions for firefighters Fire fighting	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
5. Fire-fighting measures Suitable extinguishing media Unsuitable extinguishing media Specific hazards arising from the chemical Special protective equipment and precautions for firefighters Fire fighting equipment/instructions	protect themselves. Water spray. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire. During fire, gases hazardous to health may be formed. Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Use water spray to cool unopened containers.

#### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	This product is miscible in water. Stop the flow of material, if this is without risk. Dike far ahead of spill for later disposal. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Dressutions for sofe handling	Net evolable

Precautions for safe handling Conditions for safe storage, including any incompatibilities Not available. Not available.

#### 8. Exposure controls/personal protection

#### **Occupational exposure limits**

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m3	
·		5 ppm	
Zinc chloride (CAS 7646-85-7)	PEL	1 mg/m3	Fume.
US. ACGIH Threshold Limit	Values		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Hydrochloric acid (CAS 7647-01-0)	Ceiling	2 ppm	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
,	TWA	1 mg/m3	Fume.
US. NIOSH: Pocket Guide t	o Chemical Hazards		
Components	Туре	Value	Form
Ammonium chloride (CAS 12125-02-9)	STEL	20 mg/m3	Fume.
	TWA	10 mg/m3	Fume.
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m3	
		5 ppm	
Zinc chloride (CAS 7646-85-7)	STEL	2 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
logical limit values	No biological exposure limits noted for	the ingredient(s).	
propriate engineering htrols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
ividual protection measures	, such as personal protective equipme		
Eye/face protection	Wear safety glasses with side shields	(or goggles) and a face shield	J.
Skin protection			
Hand protection	Wear appropriate chemical resistant gl		
Other	Wear appropriate chemical resistant clothing.		
Respiratory protection	In case of insufficient ventilation, wear	suitable respiratory equipme	nt.
Thermal hazards	Wear appropriate thermal protective cl	othing, when necessary.	
neral hygiene nsiderations	Always observe good personal hygiene and before eating, drinking, and/or smo equipment to remove contaminants.		

# 9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Not available.
Color	Light yellow.
Odor	Strong acidic.
Odor threshold	Not available.
рН	2 - 3

Melting point/freezing point	Not available.
Initial boiling point and boiling range	208 °F (97.78 °C)
Flash point	Not Applicable
Evaporation rate	Not available.
Flammability (solid, gas)	
Upper/lower flammability or expl	osive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	> 1
Relative density	1.14
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	10 cP

# 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

#### Information on likely routes of exposure

· · · · · · · · · · · · · · · · · · ·	
Inhalation	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effe	cts
Acute toxicity	Not available.
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
<b>Respiratory sensitization</b>	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.		
IARC Monographs. Overall I	Evaluation of Carcinogenicity		
Hydrochloric acid (CAS 7	,		
OSHA Specifically Regulate	ed Substances (29 CFR 1910.1001-1050)		
Not listed.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not available.		
Chronic effects	Prolonged inhalation may be harmful.		

# 12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

# 13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

# 14. Transport information

DOT	
UN number	UN1760
UN proper shipping name	Corrosive liquids, n.o.s. (Hydrochloric acid RQ = 38462 LBS, Zinc chloride RQ = 3030 LBS)
Transport hazard class(es)	
Class	8
Subsidiary risk	
Label(s)	8
Packing group	
Special precautions for user	Not available.
Special provisions	A6, A7, B10, T14, TP2, TP27
Packaging exceptions	None
Packaging non bulk	201
Packaging bulk	243
ΙΑΤΑ	
UN number	UN1760
UN proper shipping name	Corrosive liquid, n.o.s. (Hydrochloric acid, Zinc chloride)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III

Environmental hazards	No.
ERG Code	8L
Special precautions for user	Not available.
IMDG	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Hydrochloric acid, Zinc chloride)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Not available.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not available.

#### 15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication
	Standard, 29 CFR 1910.1200.
	All components are on the U.S. EPA TSCA Inventory List.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Ammonium chloride (CAS 12125-02-9)	LISTED
Hydrochloric acid (CAS 7647-01-0)	LISTED
Zinc chloride (CAS 7646-85-7)	LISTED

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No
	Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrochloric acid	7647-01-0	5000	500		
SARA 311/312 Hazardo chemical	ous No				
SARA 313 (TRI reportin Chemical name	ng)		CAS number	% by wt.	
Zinc chloride			7646-85-7	15-40	
Hydrochloric acid			7647-01-0	10-30	
Ammonium chloride	)		12125-02-9	3-7	
er federal regulations					
Clean Air Act (CAA) Se	ection 112 Hazard	ous Air Pollutai	nts (HAPs) List		
Hydrochloric acid (C	CAS 7647-01-0)				
Clean Air Act (CAA) Se	,	dental Release	Prevention (40 CFR 6	8.130)	
Hydrochloric acid (C	CAS 7647-01-0)				
Safe Drinking Water Ad (SDWA)	ct Not regulat	ed.			

Hydrochloric acid (CAS 7647-01-0)	6545
Drug Enforcement Administration (DEA). List 1 &	2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Hydrochloric acid (CAS 7647-01-0)	20 %WV
DEA Exempt Chemical Mixtures Code Number	
Hydrochloric acid (CAS 7647-01-0)	6545
S state regulations	
US. Massachusetts RTK - Substance List	
Ammonium chloride (CAS 12125-02-9)	
Hydrochloric acid (CAS 7647-01-0)	
Zinc chloride (CAS 7646-85-7)	
US. New Jersey Worker and Community Right-to-Know	ow Act
Ammonium chloride (CAS 12125-02-9)	
Hydrochloric acid (CAS 7647-01-0)	
Zinc chloride (CAS 7646-85-7)	
US. Pennsylvania Worker and Community Right-to-Kr	now Law
Ammonium chloride (CAS 12125-02-9)	
Hydrochloric acid (CAS 7647-01-0)	
Zinc chloride (CAS 7646-85-7)	
US. Rhode Island RTK	
Ammonium chloride (CAS 12125-02-9)	
Hydrochloric acid (CAS 7647-01-0)	

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

Issue date	16-October-2014
Revision date	19-February-2015
Version #	03
HMIS® ratings	Health: 3 Flammability: 0 Physical hazard: 0
Disclaimer	The information in the sheet was written based on the best knowledge and experience currently available.